SETTLEMENT AGREEMENT

The Commissioner of Labor (hereinafter referred to as "Commissioner") and Albany Metal Treating (hereinafter referred to as "Employer") hereby agree as follows:

The Commissioner amends the Safety Order(s) and Notification(s) of Penalty IOSHA Inspection No. 318097896 issued to the Employer on June 5, 2018 in the following manner:

SAFETY ORDER 01:	~ <i>(</i>)		/ , 1
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SAFETY ORDER 02:	<i>(</i>		
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In consideration of the	above amendments, the employ	ver;	
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			960000
	The TOTAL AGREE	ED PENALTY is \$	11000

THE EMPLOYER IS SATISFIED WITH THE AMENDMENTS STATED ABOVE AND ACCORDINGLY WAIVES ITS RIGHT TO FILE A NOTICE OF CONTEST OF THE SAFETY ORDER(S) AND NOTIFICATION(S) OF PENALTY AS AMENDED AND AGREES TO WITHDRAW ANY PREVIOUSLY FILED NOTICES OF CONTEST IN THIS MATTER.

Upon full execution of this Settlement Agreement ("Agreement") the Employer will post this Agreement for three (3) working days or until abatement is completed, whichever period is longer.

The Safety Order(s) and Notification(s) of Penalty are, and shall be, herein a final and enforceable Order of the Board of Safety Review.

The total AGREED PENALTY is due and payable within fifteen (15) working days from the Employer's execution of this Agreement. The Employer further agrees that if the AGREED PENALTY is not paid within fifteen working days from the Employer's execution of this Agreement, that the full amount of the penalty initially assessed against the Employer in the Safety Order(s) and Notification(s) of Penalty which are the subject of this Agreement is due and payable immediately.

Except for this Agreement, and IOSHA matters arising out of this Agreement, and any other subsequent IOSHA proceedings between the parties, none of the foregoing agreements, statements, findings, and actions taken by Employer shall be deemed an admission by Employer of the allegations contained within the Safety Order(s) and Notification(s) of Penalty. The agreements, statements, findings and actions taken herein are made in order to compromise and settle this IOSHA matter economically and amicably, and they shall not be used for any other purpose, except as herein stated.

ALBANY METAL TREATING

By: Mari Zhe

Title: OWNER - AMT

Date: 6/27/18

COMMISSIONER OF LABOR

By:___

Title:_

Date:

Indiana Occupational Safety and Health Administration 402 West Washington St - Room W195 Indianapolis, IN 46204

Phone: (317)232-2691 FAX: (317)233-3790



Safety Order and Notification of Penalty

To:

Albany Metal Treating 400 S Gray St Albany, IN 47320

Inspection Site: 400 S Gray St Albany, IN 47320 **Inspection Number:** 318097896

CSHO ID: V1065
Optional Report No.: 2057-18
Inspection Date(s): 5/7/2018
Issuance Date: 6/5/2018

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your place of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules, or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference - Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any of the results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest - You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. ("Working days" means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days on which the Indiana Department of Labor's offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s) and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has

occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent agency appointed by the governor with authority to conduct hearings and to issue decisions concerning disputed safety order(s) and notification(s) of penalty. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty and proof of abatement must be sent to the email address: <u>AbatementGI@dol.in.gov</u> unless:

- (1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or
- (2) The abatement period is extended by the granting of a petition for modification of abatement date.
- **PMAs** The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall be sent to the email address: <u>AbatementGI@dol.in.gov</u> shall include the following information:
- (1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.

- (2) The specific additional abatement time necessary in order to achieve compliance.
- (3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.
- (4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.
- (5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required sending the Petition to AbatementGI@dol.in.gov. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction and sent to the email address <u>AbatementGI@dol.in.gov</u>. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted via email at <u>AbatementGI@dol.in.gov</u>, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty..

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and

penalty.				
If you wish additional information, you m stated above.	nay direct such r	requests to us at the	he address or tele	ephone number
N. Carlotte and Ca				

NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has l	oeen scheduled v	with IOSHA to	discuss the	safety order(s) is	ssued on	
6/5/2018. The conference wil	l be held at the l	IOSHA office le	ocated at 402	West Washingto	n Street,	
Room W195, Indianapolis, IN	46204 on	at		Employed	es and/or	
representatives of employees have a right to attend an informal conference.						

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 001

Type of Violation: Serious

29 CFR 1910.22(a)(1): All places of employment, passageways, storerooms or service rooms were not kept clean and orderly or in a sanitary condition.

Austemper room - Crates, trash, and other items blocked the aisle ways preventing safe access to marked exits.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 002

Type of Violation: **Serious**

29 CFR 1910.28(b)(3)(i): Each employee was not protected from falling through any hole (including skylights) that was 4 feet (1.2 m) or more above a lower level by one or more of the following: Covers; Guardrail systems; Travel restraint systems; or Personal fall arrest systems:

West side of the 30 line furnace-conveyor - A 7 foot deep pit was missing a 2ft x 2ft cover exposing employees to fall hazard.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Safety Order 01 Item 003

Type of Violation: Serious

29 CFR 1910.147(c)(7)(iv): The employer did not keep the accomplished certified employee training to date:

Facility - The employer did not have an effective Lock out tag out training program

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Safety Order 01 Item 004

Type of Violation: Serious

29 CFR 1910.157(c)(1): Portable fire extinguishers were not mounted, located and identified so that they were readily accessible without subjecting the employees to injuries:

QC area - A fire extinguisher was missing at a posted fire extinguisher location.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

\$750.00

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 005

Type of Violation: **Serious**

29 CFR 1910.178(1)(1)(ii): The employer did not ensure that each operator had successfully completed the training required by paragraph (l), except as permitted by paragraph (l)(5), prior to permitting an employee to operate a powered industrial truck.

Facility - Employees were not trained prior to operation of powered industrial trucks

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 006

Type of Violation: **Serious**

29 CFR 1910.178(p)(1): Powered industrial truck(s) found to be in need of repair, defective, or in any way unsafe had not been taken out of service until restored to safe operating condition(s)

Facility - Caterpillar c5000 forklift seat was worn and damaged in need of repair exposing employees to impact hazards.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s): 5/7/2018 **Issuance Date:** 6/5/2018

CSHO ID: V1065 Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 007 Type of Violation: Serious

29 CFR 1910.215(b)(3): Bench and/or floor stand grinding machinery had angular exposure of the grinding wheel periphery and sides for safety guard(s) which exceeded 125 degrees where the work required contact with the wheel below the horizontal plane of t

Maintenance room - the Jet pedestal grinder was missing tool rests and guards, which exposed employees to possible amputation.

Date By Which Violation Must Be Abated: 7/9/2018

Proposed Penalty: \$1,050.00

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Safety Order 01 Item 008

Type of Violation: **Serious**

29 CFR 1910.219(d)(1): Pulley(s) with part(s) seven feet or less from the floor or work platform were not guarded in accordance with the requirements specified in 29 CFR 1910.219(m) and (o):

Southeast corner - the endothermic gas generator had missing guards for pulleys and belts exposing employees to pinch point and caught in hazards.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s): 5/7/2018

Issuance Date: 6

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 009 Type of Violation: Serious

29 CFR 1910.219(f)(3): Sprocket wheels and chains which were seven -7 feet or less above floors or platforms were not enclosed:

Near the maintenance room - the ACS (automatic conveyor system) has chains and sprockets unguarded exposing employees to pinch point, caught in hazards.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Safety Order 01 Item 010

Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(i): Unused openings in boxes, raceways, auxiliary gutters, cabinets, equipment cases, or housings were not effectively closed to afford protection substantially equivalent to the wall of the equipment:

QC area - The electrical breaker box had unused openings exposing employees to shock hazard

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

\$1,050.00

Occupational Safety and Health Administration

Inspection Number: 318097896 Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 011

Type of Violation: **Serious**

29 CFR 1910.303(b)(7)(iv): There shall be no damaged parts that may adversely affect safe operation or mechanical strength of the equipment, such as parts that are broken, bent, cut, or deteriorated by corrosion, chemical action or overheating:

East side of the facility - the 30 line furnace pumps and motors had damaged electrical boxs exposing employees to shock, fire hazards.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Safety Order 01 Item 012

Type of Violation: Serious

29 CFR 1910.303(b)(8)(i): Electric equipment shall be firmly secured to the surface on which it is mounted.

Note to paragraph (b)(8)(i) of this section: Wooden plugs driven into holes in masonry, concrete, plaster, or similar materials are not considered secure means of fastening electric equipment:

On the east side of the 30 line furnace conveyors, 110v outlet boxes were not secured and hanging by conduit. Exposing employees to shock hazards

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

\$1,050.00

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 013

Type of Violation: **Serious**

29 CFR 1910.303(g)(1)(i): Work space was less than 30 inches wide in front of electric equipment operating at 600 volts, nominal, or less:

In the QC area and, on the south wall. electrical panel access was blocked. Exposing employees to electrical shock and, fire hazards

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

\$1,050.00

Occupational Safety and Health Administration

Inspection Number: 318097896

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 014

Type of Violation: Serious

29 CFR 1910.305(a)(2)(i): Temporary electrical power and lighting installation(s) 600 volts, nominal, or less were used in prohibited manners: Note: Temporary electrical power and lighting installation(s) may only be used as specified by 1910.305(a)(2)(i)(A) through 1910.305(a)(2)(i)(C).

maintenance room - an extension cord was used as permanent wiring for the 110v electric garage door opener.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

\$600.00

Occupational Safety and Health Administration

Inspection Number: 318097896

5/7/2018

Inspection Date(s):

5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 01 Item 015

Type of Violation: Serious

29 CFR 1910.1200(h)(1): Employees were not provided effective information and training on hazardous chemicals in their work area at the time of their initial assignment and whenever a new hazard that the employees had not been previously trained about was introduced into their work area:

Facility - Employees were not provided training of hazardous chemicals in the work place including but, not limited to Propane, Quenching oil.

Date By Which Violation Must Be Abated:

7/9/2018

Proposed Penalty:

Occupational Safety and Health Administration

Inspection Number: 318097896 Inspection Date(s): 5/7/2018

Issuance Date:

6/5/2018

CSHO ID:

V1065

Optional Report No.: 2057-18

Safety Order and Notification of Penalty

Company Name: Albany Metal Treating

Inspection Site: 400 S Gray St, Albany, IN 47320

Safety Order 02 Item 001

Type of Violation: NonSerious

29 CFR 1904.31(a): The employer must record on the OSHA 300 Log the recordable injuries and illnesses of all employees on the payroll, whether they are labor, executive, hourly, salary, part-time, seasonal, or migrant workers. The employer also must record the recordable injuries and illnesses that occur to employees who are not on the payroll if the employer supervises these employees on a day-today basis. If the business is organized as a sole proprietorship or partnership, the owner or partners are not considered employees for recordkeeping purposes:

Facility - At the time of the inspection the employer was unable to provide OSHA 300 Logs as required

Date By Which Violation Must Be Abated: Proposed Penalty:

7/9/2018 \$300.00

Julie C. Alexander, JD

Director of General Industry

Indiana Occupational Safety and Health Administration 402 West Washington St - Room W195 Indianapolis, IN 46204

Phone: (317)232-2691 FAX: (317)233-3790



INVOICE/DEBT COLLECTION NOTICE

Company Name:

Albany Metal Treating

Inspection Site:

400 S Gray St, Albany, IN 47320

Issuance Date:

6/5/2018

Summary of Penalties for Inspection Number: 318097896

Safety Order 1, Serious

=\$19.050.00

Safety Order 2, NonSerious

= \$300.00

TOTAL PENALTIES

= \$19,350.00

Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Make your check or money order payable to: "Indiana DOL/IOSHA". Please indicate IOSHA's Inspection Number (indicated above) on the remittance.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action, taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A work sheet has been provided to assist in providing the required abatement information. A completed copy of this work sheet should be posted at the worksite with the safety order(s).

Julie C. Alexander, J.D.

Director of General Industry

Date

6-5-18