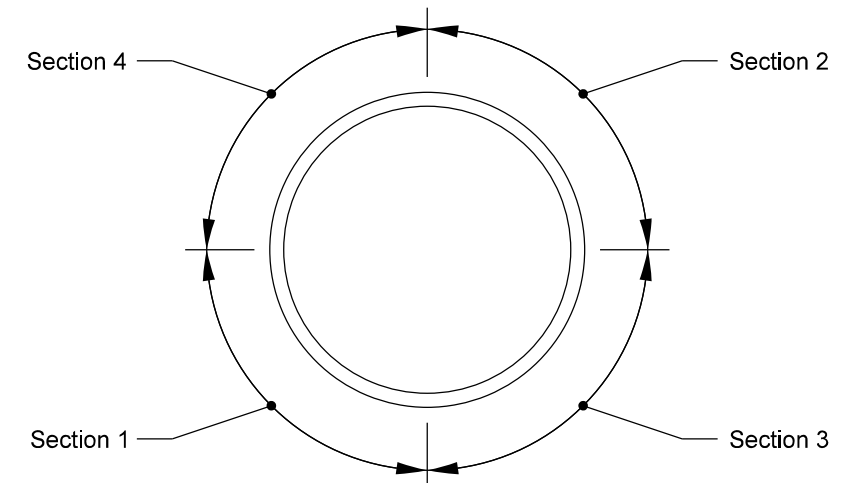


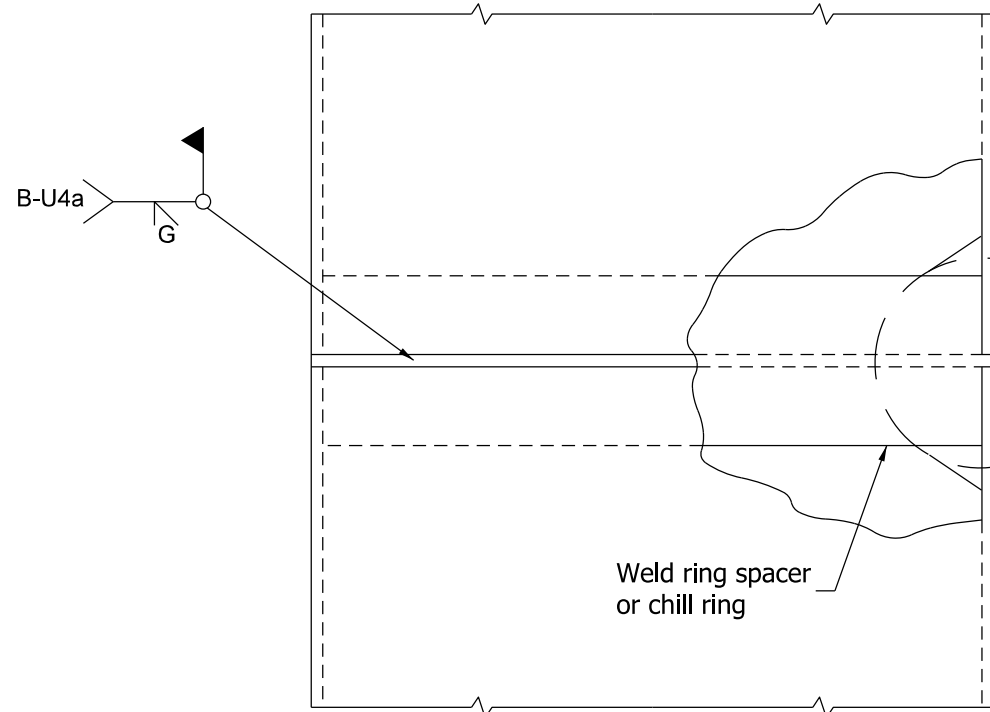
Burn four equally spaced slots in lower section before inserting extension

FOR FLUTED PIPE

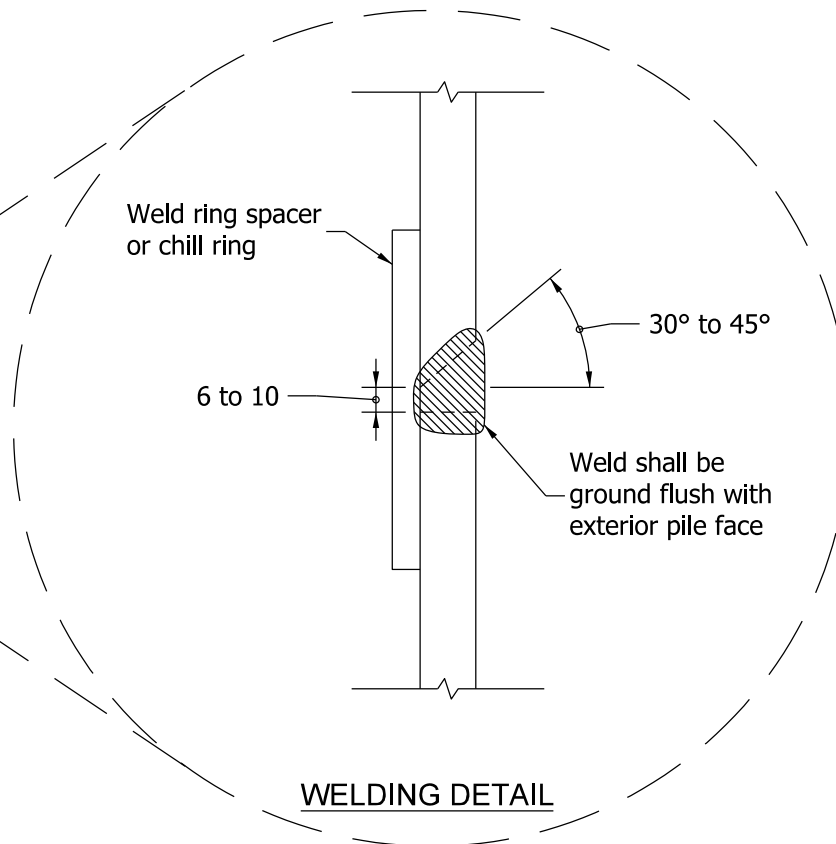


Completion of Sections 1, 2, 3 & 4 constitutes one pass.

WELDING SEQUENCE



FOR ROUNDED PIPE



WELDING DETAIL

All Dimensions are in mm unless otherwise specified.

INDIANA DEPARTMENT OF TRANSPORTATION	
SPLICING PIPE PILES IN FIELD	
SEPTEMBER 2010	
STANDARD DRAWING NO.	701-BPIL-04
	<i>/s/ Richard L. VanCleave</i> 09/01/10
	DESIGN STANDARDS ENGINEER DATE
	<i>/s/ Mark A. Miller</i> 09/01/10
	CHIEF HIGHWAY ENGINEER DATE
DESIGN STANDARDS ENGINEER	