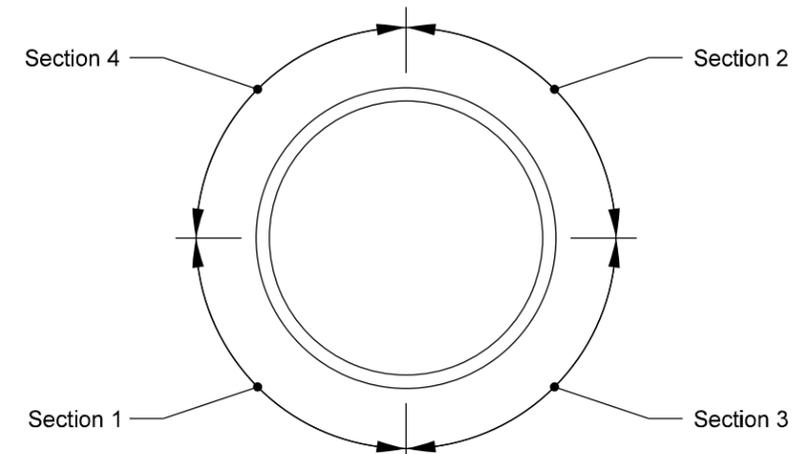


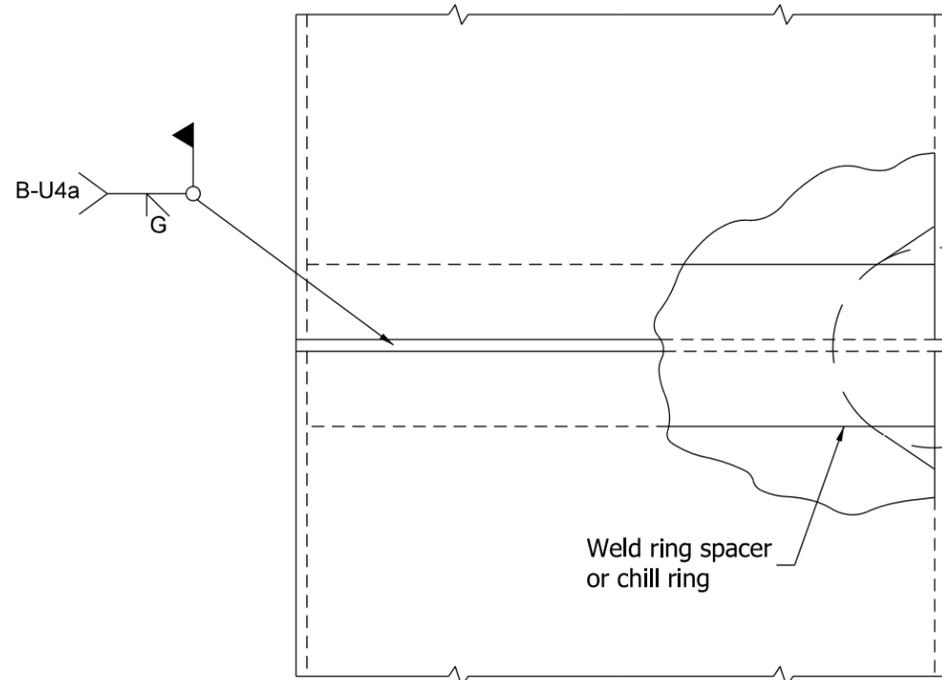
Burn four equally spaced slots in lower section before inserting extension

FOR FLUTED PIPE

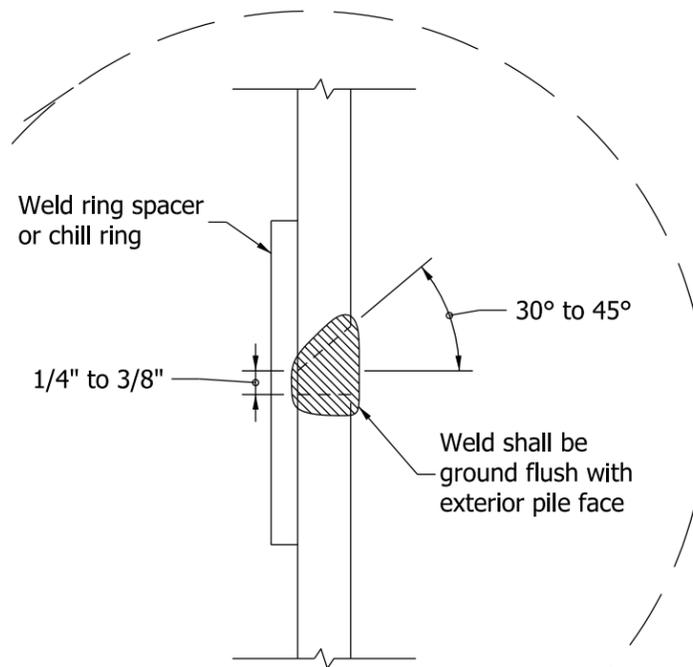


Completion of Sections 1, 2, 3 & 4 constitutes one pass.

WELDING SEQUENCE



FOR ROUNDED PIPE



WELDING DETAIL

INDIANA DEPARTMENT OF TRANSPORTATION	
SPlicing PIPE PILES IN FIELD	
SEPTEMBER 2010	
STANDARD DRAWING NO.	E 701-BPIL-04
	/s/ <i>Richard L. VanCleave</i> 09/01/10 DESIGN STANDARDS ENGINEER      DATE
	/s/ <i>Mark A. Miller</i> 09/01/10 CHIEF HIGHWAY ENGINEER      DATE
DESIGN STANDARDS ENGINEER	