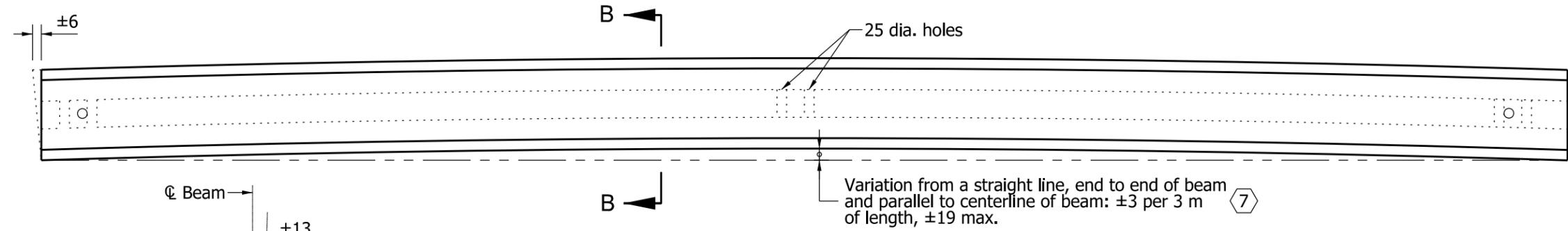
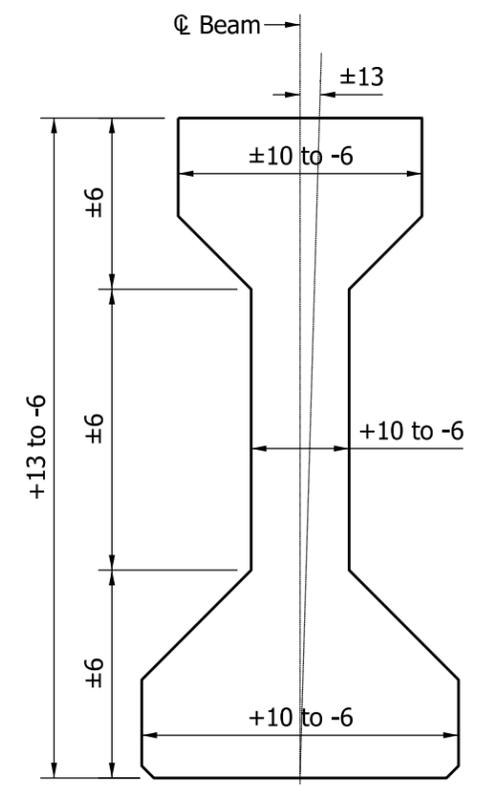


**ELEVATION**



**PLAN**



**SECTION B-B**

**NOTES:**

1. See Standard Drawing 707-BPBF-04 for General Notes.
2. Center of gravity of depressed-strands group at the end of beam shall not be more than ±13.
3. Tolerance of position of post-tensioning duct shall be ±6.
- ④ Horizontal tolerance of beam ends for deviation from a true vertical with respect to top and bottom surfaces. Vertical tolerance shall be ±3 per 300 of beam height.

All Dimensions are in mm unless otherwise specified.

|  |   |
|--|---|
| <b>INDIANA DEPARTMENT OF TRANSPORTATION</b>          |   |
| <b>FABRICATION TOLERANCES<br/>PRESTRESSED I BEAM</b> |   |
| <b>SEPTEMBER 2011</b>                                |   |
| <b>STANDARD DRAWING NO.</b>                          | <b>707-BPBF-02</b>  |
|  | <i>/s/ Richard L. VanCleave</i> 09/01/11<br>DESIGN STANDARDS ENGINEER      DATE |
| DESIGN STANDARDS ENGINEER                            | <i>/s/ Mark A. Miller</i> 09/01/11<br>CHIEF HIGHWAY ENGINEER      DATE          |