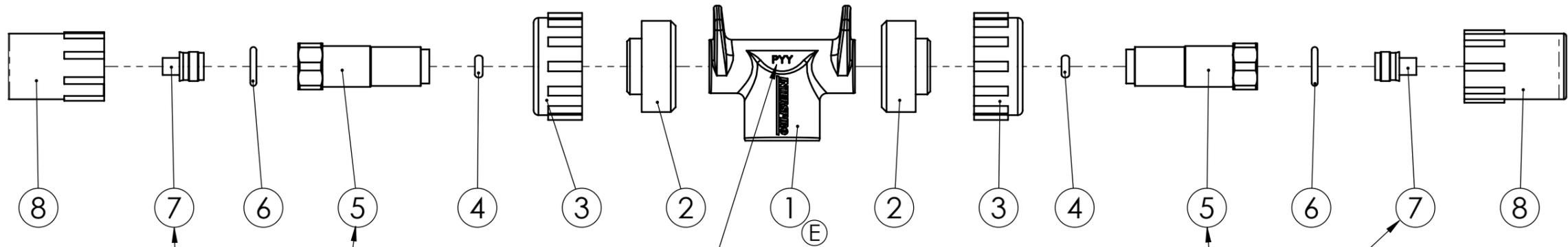


Revision history		
Rev.	Change Order No.	Sign.
-	081406	OIR
A	103912	OIS
B	111324	OIS
C	204511	MB
D	204805	MB
E	204907	ArK
F	211503	MB

Approved
JuK



Tightening torque: $1 \pm 0,5$ Nm
Locked with 331 900 245

Tightening torque: 20 Nm
Locked with 331 900 245

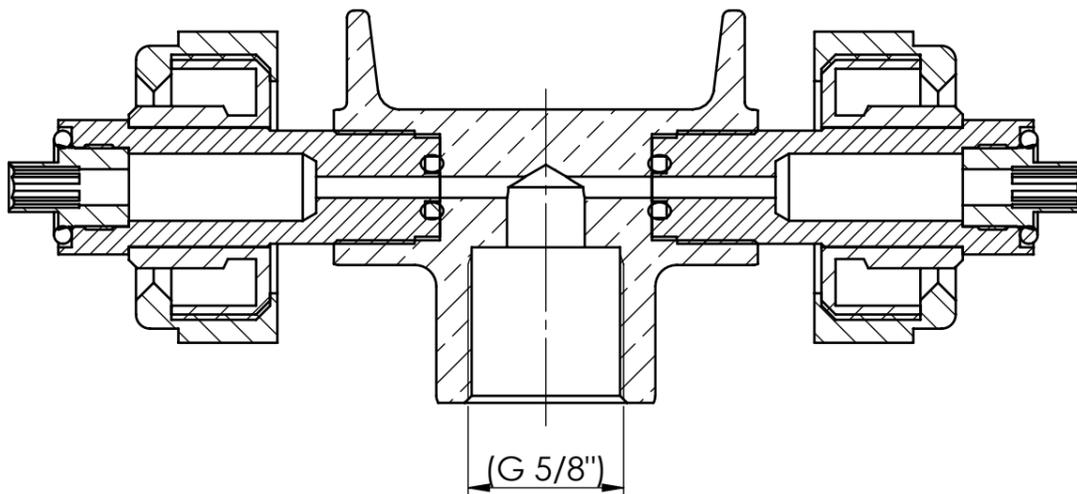
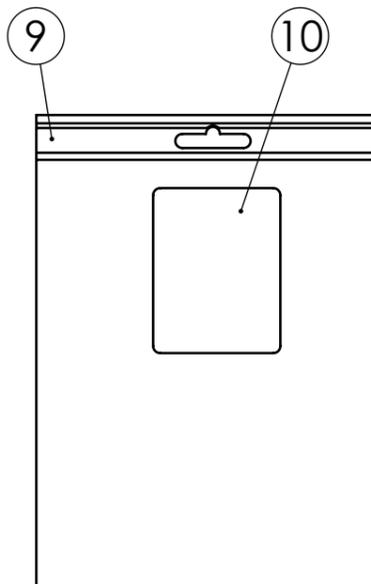
Tightening torque: 20 Nm
Locked with 331 900 245

Tightening torque: $1 \pm 0,5$ Nm
Locked with 331 900 245

Mark with PYY after approved pressure test

Lubricate all O-rings with 331 900 269

(B) Assembly-, test- and packing instruction: 31 880

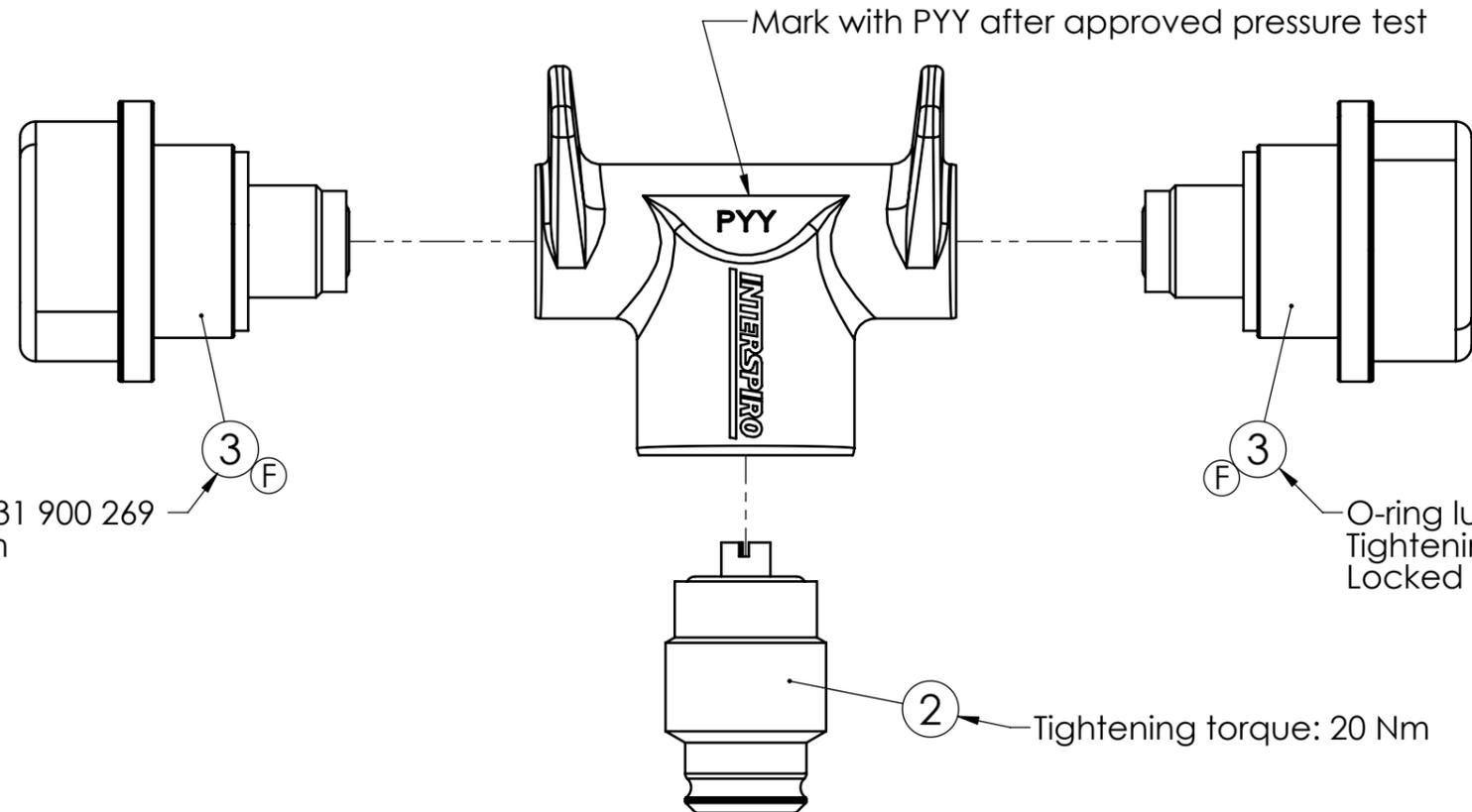


Pos.	Qty.	Part No.	Denomination
1	1	30 017-02	T-Piece for QC
2	2	336 200 022	Handwheel, 300 bar
3	2	336 200 036	Hand Wheel Cover
4	2	336 900 044	O-ring 4,3x2,4
5	2	346 100 228	Connection Nipple, 300 bar
6	2	331 100 767	O-ring 11,0x2,5
7	2	346 100 098	Nipple, 300 bar
8	2	336 900 327	Protective cap
9	1	11-72	Mini grip plastic bag 150x200
10	1	99 015-01	Label 70*54, blank

Material					Finish/treatment (Dim. given to include surface treatment)		
Drawn PSP	Engineer OIR	Checked HeB	Approved RoT	Date 080414	Mass (kg)		
General surface roughness R _a =		Unless otherwise stated: remove sharp edges:			max. radius:	Part No. 30 030-01	
Title T-Piece Assy					Sheet 1 of 3	Scale 1:2	
					Drawing No. 30 030 F		



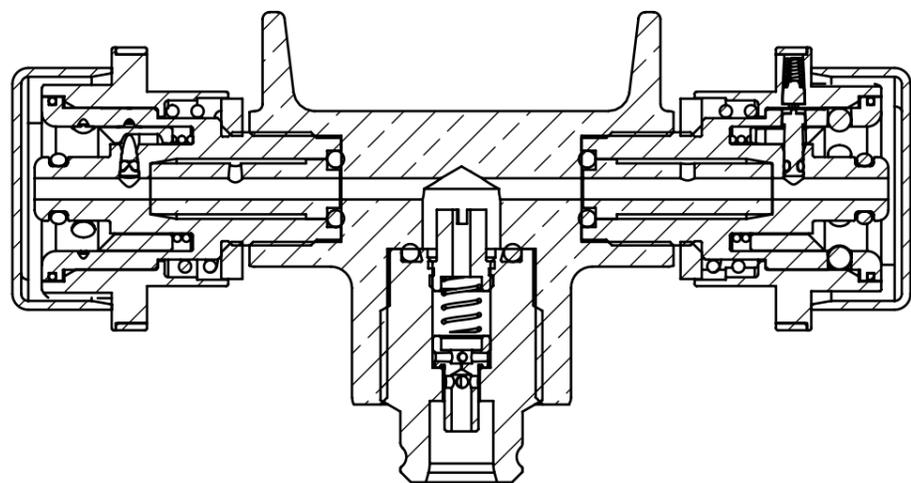
Revision history		
Rev.	Change Order No.	Sign.
-	See sheet 1	-



O-ring lubricated with: 331 900 269
Tightening torque: 20 Nm
Locked with 331 900 245

O-ring lubricated with: 331 900 269
Tightening torque: 20 Nm
Locked with 331 900 245

Tightening torque: 20 Nm



Assembly-, test- and packing instruction: 31 880

Pos.	Qty.	Part No.	Name
1	1	30 017-02	T-Piece for QC
2	1	33 543-01	Nozzle, EFN With Quick Connector
3	2	30 569-02	Quick connector assembly, No filter

Material		Finish/treatment (Dim. given to include surface treatment)	
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Drawn MB	Engineer OIR	Checked JiP	Approved JuK	Date 201202	Mass (kg)	
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General surface roughness R _a =	Unless otherwise stated: remove sharp edges:	max. radius:	Part No. 30 030-01QC
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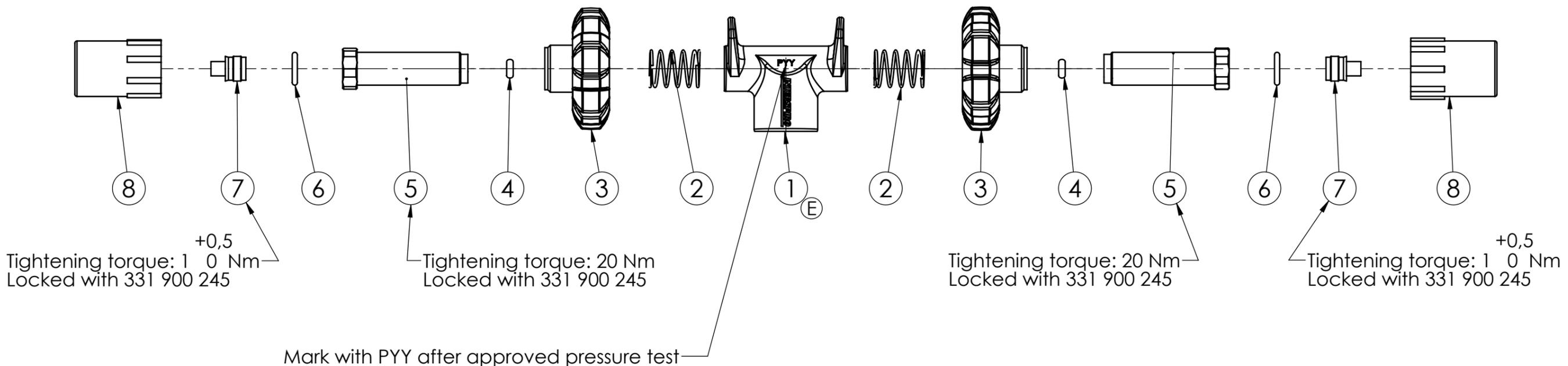
Title T-Piece, 300 bar, QC	Sheet 2 of 3	Scale 1:1
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Drawing No. 30 030 F



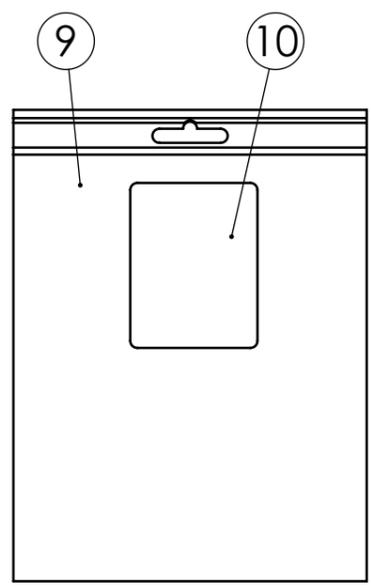
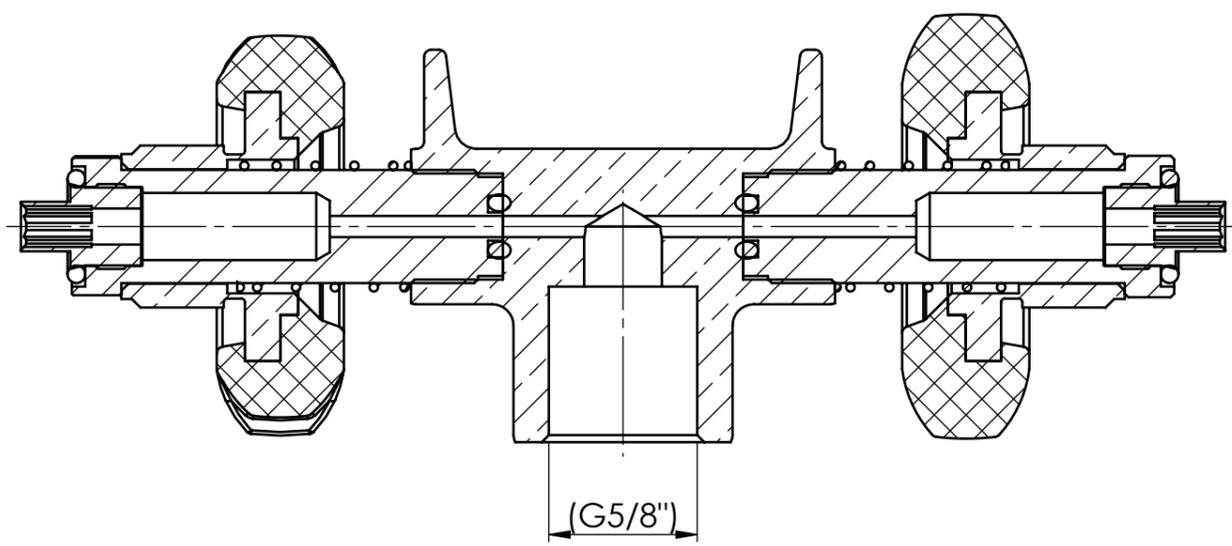
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Revision history		
Rev.	Change Order No.	Sign.
-	See sheet 1	-



Lubricate all O-rings with 331 900 269
 Assembly-, test- and packing instruction: 31 880

Pos.	Qty.	Part No.	Name
1	1	30 017-02	T-Piece for QC
2	2	30 130-02	Spring
3	2	98 520-01	Hand wheel
4	2	336 900 044	O-ring 4,3x2,4
5	2	336 101 077	Connection nipple
6	2	331 100 767	O-ring 11,0x2,5
7	2	346 100 098	Nipple, 300 bar
8	2	336 900 327	Protective cap
9	1	11-72	Mini grip plastic bag 150x200
10	1	99 015-01	Label 70*54, blank



Material				Finish/treatment (Dim. given to include surface treatment)			
Drawn	Engineer	Checked	Approved	Date	Mass (kg)	A3	
MB		JiP	JuK	201106			
General surface roughness		Unless otherwise stated:				Part No.	
R _a =		remove sharp edges:		max. radius:		30 030-02	
Title				Sheet		Scale	
T-Piece Assy				3 of 3		1:2	
				Drawing No.			
				30 030 F			



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